

DC WELDERS WITH HYDRAULIC MOTOR



HW series are professional **DC** welders with capacity of 170 - 200 Ampere powered by hydraulic gear motor. The tools can be connected to the circuits of earth moving equipment, trucks, cranes, mobile workshops and all machines with sufficient hydraulic capacity.

The hydraulic functioning gives many advantages: quietness, safety, versatility, compactness, robustness, absence of vibrations and exhaust smokes, minimal maintenance necessity.

The welders can also be used as generators for powering electric tools, illumination, etc.

HW welders increase the versatility of machines improving the efficiency of the crews and their productivity. The use is ideal as accessories of trucks, utilities vehicles, towing vehicles, drilling equipment and in the majority of outdoor welding works.

ADVANTAGES

- **EXTREMELY QUIET LOW MAINTENANCE NEEDS**
- **INSTALLATION ON SHOCK MOUNTS HIGH QUALITY COMPONENTS**
- GEAR MOTOR PROTECTED BY HYDRAULIC VALVE AGAINST EXCESS OF FLOW / SPEED SUDDEN ARREST OF **ROTATION - REVERSED ROTATION**

WEIGHT AND DIMENSIONS

	HW 170	HW 200
WEIGHT	35 KG	44 KG
HEIGHT	40 cm	
LENGTH	64 cm	
WIDTH	22 (cm

HYDRAULIC CHARACTERISTICS

	HW 170	HW 200	
MIN NECESSARY FLOW I/min	34	38	
MAX / IDEAL FLOW I/min	38	42	
PRESSURE max	210	210 Bar	
TOLERABLE BACK PRESSURE	17	17 bar	

ELECTRIC CHARACTERISTICS

WELDER SPECIFICATIONS

	HW 170	HW 200	
WELDING CURRENT max	170 A	200 A	
WELDER TYPE	DC - SYNCHRONOUS		
DUTY	max 60 %		
WELDABLE ELECTRODES	ALL TYPES INCLUDING BASIC AND CELLULOSICS		

GENERATOR SPECIFICATIONS

200		
A		
SINGLE PHASE		
115 - 230 VOLT		
50 HZ		
F/H (IP 21)		
50 HZ		

SUPPLIED WITH AUTORESETTABLE THERMAL BREAKER AGAINST OVER LOAD

*NOTE - Welders with different power or hydraulic characteristics are also available - For special applications contact DOA. March 2008

DOA S.r.l. - Via Cortiva, 5 - 22060 NOVEDRATE (Como) Italy Tel. +39 031 792040 Fax +39 031 791917 www.doa.it - e-mail: info@doa.it